1 **FULL-TEXT**

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from anaerobic digestion of manure

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11 ABSTRACT

12 In this study, nanoparticles (NPs) were hypothesized to enhance the anaerobic process and to accelerate the slurry 13 digestion, which increases the biogas and methane production. The effects of NPs on biogas and methane production 14 were investigated using a specially designed batch anaerobic system. For this purpose, a series of 2 L biodigesters 15 were manufactured and implemented to study the effects of the nanoparticles of Iron (Fe) and Iron Oxide (Fe₃O₄) 16 with different concentrations on biogas and methane production. The best results of NPs additives were selected 17 based on the statistical analysis (Least Significant Difference using M-Stat) of biogas and methane production, 18 which were 20 mg/L Fe NPs and 20 mg/L Fe₃O₄ magnetic NPs (p<0.05). The aforementioned NPs additives 19 delivered the highest biogas and methane yields in comparison with their other concentrations (5, 10 and 20 mg/L), 20 their salt (FeCl₃) and the control. Furthermore, the addition of 20 mg/L Fe NPs and 20 mg/L Fe₃O₄ magnetic NPs 21 significantly increased the biogas volume (p < 0.05) by 1.45 and 1.66 times the biogas volume produced by the 22 control, respectively. Moreover, the aforementioned additives significantly increased the methane volume (p < 0.05) 23 by 1.59 and 1.96 times the methane volume produced by the control, respectively. The highest specific biogas and methane production were attained with 20 mg/L Fe₃O₄ magnetic NPs, and were 584 ml Biogas g⁻¹ VS and 351.8 ml 24 $CH_4 g^{-1} VS$, respectively compared with the control which yielded only 352.6 ml Biogas $g^{-1} VS$ and 179.6 ml $CH_4 g^{-1}$ 25 ¹ VS. 26

- 27 Keywords: nanotechnology, nanoparticles, anaerobic digestion, biogas, methane production, trace metals, chemical
- 28 additives, manure management, slurry treatment.