



Multi-substituted barium hexaferrite with magnetoplumbite structure for microwave high-frequency applications

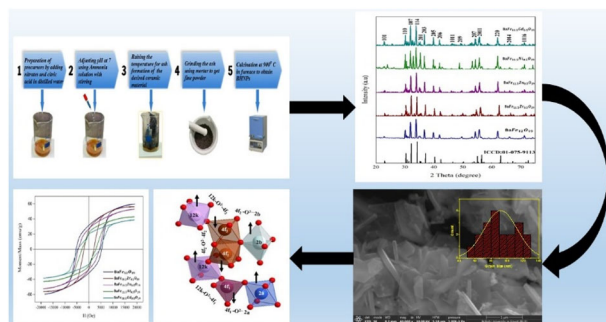
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Abstract

Barium hexaferrite (BHF) presents significant potential for different technological applications. By doping BHF with different substitution cations, a range of samples exhibiting diverse electrical and magnetic properties can be created. Gadolinium (Gd^{3+}) was used as an isovalent substitution for Fe^{3+} . On the other hand, Zirconium (Zr^{4+}), Zinc (Zn^{2+}) and Nickel (Ni^{2+}) were used as heterovalent substitutions for Fe^{3+} as tetravalent and divalent elements. The structure, surface morphology characteristics and magnetic behavior of the samples were investigated. X-ray diffraction pattern (XRD), Field Emission Scanning Electron Microscope (FE-SEM), and Raman spectroscopy analysis (RSA) were used to evaluate the microstructure and establish the presence of the hexagonal phase as the main phase for the prepared samples. The average crystallite sizes obtained from XRD measurements ranged from 29 to 44 nm, while the grain sizes estimated through FE-SEM varied between 56 and 94 nm. X-Ray Photoelectron Spectroscopy (XPS) was used to determine quantitative elemental composition and the change in valencies due to substitution. The analysis used Vibrating Sample Magnetometry (VSM) to study the different magnetic properties of the samples. The composition $BaFe_{11.5}Gd_{0.5}O_{19}$ exhibited a minimum saturation magnetization of 38.753 emu/g, characterized by an average ionic radius of the B-sub-lattice measuring 0.938 Å, a minimum crystallite size of 29.577 nm, and a maximum coercivity value of 4639.5 Oe. While the composition $BaFe_{11.5}Zr_{0.5}O_{19}$ with a B-sub-lattice average ionic radius of 0.56 Å has the maximum saturation magnetization of 57.226 emu/g with the minimum coercivity of 2061 Oe. The high-frequency response of the BHFNPs demonstrates that they are capable of functioning in the frequency range of 8.5–13.17 GHz. The barium hexaferrite (BHF) powders synthesized in the present study exhibit high saturation magnetization, high coercivity, minimal magnetic loss, high chemical stability, and significant magnetic anisotropy, making them a strong candidate for high-frequency applications such as communication devices, and electromagnetic shielding.

Graphical Abstract



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Keywords Magnetoplumbite structure • Magnetic parameters • Magnetic anisotropy • Lattice strain

Highlights

- The XRD analysis confirms that the samples prepared through the citrate auto-combustion method display an ideal hexagonal structure.
- The isovalent substitution provides a lower crystallite size than the heterovalent substitution.
- The barium hexaferrite (BHF) powders synthesized exhibit high saturation magnetization, high coercivity, minimal magnetic loss, high chemical stability, and significant magnetic anisotropy.
- The analysis of the binding energy (BE) reveals that both the undoped and doped BHF exist as single-phase materials, free from any further contamination phases.
- The analysis reveals that the synthesized barium hexaferrite samples function at frequencies ranging from 8.5 to 13 GHz within the X band frequency spectrum, which is advantageous for the advancement of nano devices that operate in ultra-high frequency bands.

1 Introduction

Hexaferrite nanoparticles (HFNPs) have gained prominent status in several technological domains in recent years, attributed to their physical and chemical stability, elevated saturation magnetization, substantial coercivity, high Curie temperature, and minimal dielectric losses [1–4]. These materials find applications in a range of devices: including microwave electronics, biomedical applications, and permanent magnets, among others [5–8]. The scientific community has put enormous effort into the fabrication of high-efficiency microwave absorbing materials with properties such as high reflection loss, a large absorption bandwidth, and good thermal stability for applications like isolators, circulators, phase shifters, miniature antennas, and absorbers [9–13]. Hexaferrites are hard ferrites that are the best microwave materials in the 1–100 GHz band. They possess high coercivity and a natural resonance frequency in the gigahertz region with very low eddy loss [9, 14].

The HFNPs can be categorized into six distinct types, determined by their chemical composition. The M-type forms one of the most significant categories. Strontium (*Sr*), barium (*Ba*), lead (*Pb*), and calcium (*Ca*) ions can be substituted in the M site atoms, whereas cobalt (*Co*), nickel (*Ni*), and zinc (*Zn*) ions can be substituted in the B site atoms [15–18]. The crystal structure of BHF is composed of S (spinel) and R (hexagonal) blocks. The unit cell consists of the RSR*S* sequence illustrated in Fig. 1. The R* and S* blocks exhibit the same atomic arrangement as the R and S blocks, but they are rotated 180° along the c-axis. In this context, R is associated with $BaFe_6O_{11}$ while S is linked to Fe_6O_8 . In the BHF crystal, five crystallographic sites are occupied by iron metal ions. Among these, the $4f_1$ tetrahedral sites (A sites) and $2a$ octahedral sites (B sites) are located in the S block, while the $4f_2$ octahedral and $2b$ trigonal bipyramidal sites are found in the R block. Additionally, the $12k$ octahedral sites are situated at the R–S

interface. External dopants, crystallite/grain size, sintering temperature, and synthesis method significantly affect the physical characteristics of M-type HFs [19–23].

Composites based on magnetic materials have garnered attention for their low conductivity and significant magnetic loss. Various approaches have been made to enhance the magnetic loss in magnetic materials, such as one-dimensional magnetic chains, core-shell structures, and controlled structural defects. The concept of changing the magnetic properties has received much attention from many researchers, one effective method for modifying M-type ferrites involves substituting Fe^{3+} ions with various cations [24, 25]. The introduction of non-magnetic ions, such as zirconium ions (Zr^{4+}) and zinc ions (Zn^{2+}), has been investigated to achieve higher saturation magnetization values. These ions are likely to occupy the tetrahedral sites

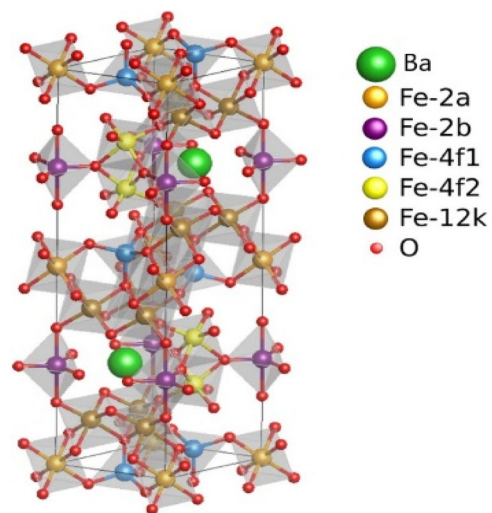
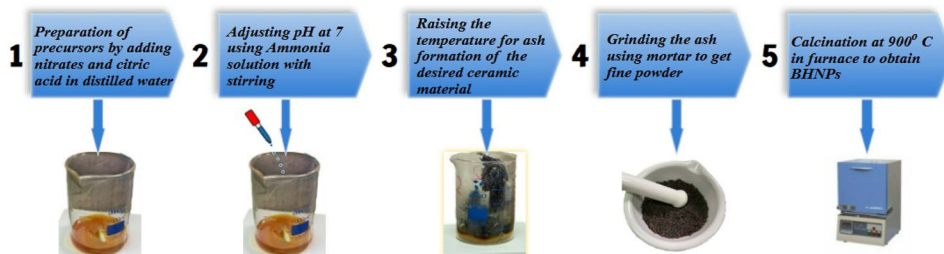


Fig. 1 Schematic representation of hexagonal nanoparticles and the crystal structure of M-type $BaFe_{12}O_{19}$. The polyhedra in various colors illustrate the distinct Fe^{3+} sites along with their surrounding O^{2-} ions, highlighted in red. The green spheres represent the Ba^{2+} ions

Fig. 2 Chart for citrate auto combustion method



(*A site*), which are in opposition to the octahedral sites (*B site*) in M-type ferrites, thereby enhancing the overall magnetic moment [26]. On the other hand, substituting a magnetic cation at the B site will influence the overall magnetic moment due to the magnetic characteristics of the dopant cation. For instance, research has examined the impact of doping with Ni^{2+} , and it was found that this substitution leads to a reduction in both the net magnetization and the coercive field [27–29].

The spin coupling between the $4f$ electrons of rare earth elements and the $3d$ electrons of magnetic ions is pivotal in affecting the magnetic ordering of ferrites. Permanent ferromagnets have utilized this property, and interaction with a stable f electron can induce ferromagnetism in a nearly ferromagnetic itinerant electron system [30–32]. Rare earth Gd^{3+} substitution has attracted much interest among researchers due to its unique ferromagnetism with a spin magnetic moment as significant as $7.9 \mu_B$. Its effect on the structural, and dielectric properties of *BHF* has been studied. Typically, this substitution introduces more complex relaxation and conduction mechanisms due to the presence of additional heterovalent ions, which enhances the absorption and shielding characteristic of these materials [33–35].

The primary aim and novelty of this research are to prepare barium hexaferrite nanoparticles (*BHFNPs*) by substituting Fe^{3+} ions with different divalent, trivalent and tetravalent cations to modify the magnetic parameters to levels that are appropriate for application in electronic circuits, aiming to reduce microwave frequency (*MWF*) and radio frequency interference (*RFI*). This will be carried out through the synthesis of $BaFe_{11.5}D_{0.5}O_{19}$; where $D = Zr^{4+}$, Zn^{2+} , Ni^{2+} and Gd^{3+} using the citrate auto-combustion technique.

2 Methodology

2.1 Materials used

All chemicals $Ba(NO_3)_2 \cdot 6H_2O$ (99%), $Zr(NO_3)_4 \cdot 6H_2O$ (98%), $Zn(NO_3)_2 \cdot 6H_2O$ (99.9%), $Ni(NO_3)_2 \cdot 6H_2O$ (99%), $Gd(NO_3)_3 \cdot 6H_2O$ (99%), $Fe(NO_3)_3 \cdot 9H_2O$ (98%), citric acid [$C_6H_8O_7$], and

ammonia solution (33%) were obtained from (LOBA, India) Fig. 2.

2.2 Experimental technique

Numerous synthesis methodologies for fabricating metal oxide compounds have been developed, including solid-state, co-precipitation, auto-combustion, hydrothermal, and microemulsion techniques, etc. [23]. The synthesis of *BHF* samples was achieved through the citrate auto-combustion method, which is favored for its simplicity, cost-effectiveness, and capability to yield fine and homogeneous powders. Additionally, it controlled particle size, reduced agglomeration, and enhanced surface area and mesoporosity through rapid citrate-nitrate decomposition. Zn^{2+} , Zr^{4+} , Ni^{2+} and Gd^{3+} substituted, *BHF* was synthesized with a citric acid to metal nitrate ratio of 1:1. Citric acid is employed in this method as a chelating agent to create a homogeneous, stable, and transparent solution. The solution of ammonia was mixed drop wise using a burette to bring the *pH* of the solution to 7, which also improves the binding of cations to citrate and contributes to the stability and homogeneity of solutions [23, 36]. The resultant solution was heated at 80–200 °C with continuous magnetic stirring. A dark brownish gel was obtained with the evaporation of excess water. The precursor material was ground into a fine powder form with a mortar and pestle. During the sintering process (900 °C for 6 h heat rate 4 °C/min) as mentioned in previous literature [2, 3, 19].

2.3 Characterizations and measurements

X-ray diffraction (analytical-X'pertpro, Cu $K\alpha 1$ radiation, $\lambda = 1.5404 \text{ \AA}$, 45 kV, 40 mA, Netherlands) was employed to identify phase formation and investigate the crystal structure. Raman Spectroscopy was used to analyze the composition of the structures and observe variations in vibrational frequency associated with chemical bonds. For morphological investigation, the Field Emission Scanning Electron Microscope (ThermoFisher (USA) Quattro S Field Emission Gun, Environmental SEM) was utilized. X-ray Photoelectron Spectroscopy (XPS) via K-ALPHA (Thermal

Fisher Scientific, USA), with monochromatic 400 μm spot X-ray Al K-alpha radiation using CASAXPS software at energies ranging from 0 to 1200 eV, was used to investigate the chemical states of different elements in the synthesized samples. The Vibrating Sample Magnetometer (VSM) was employed at room temperature to acquire the magnetic hysteresis loops (M – H loops) at a maximum field of 20 kOe, Lake Shore 7410.

3 Results and discussion

3.1 Structural analyses

3.1.1 XRD analysis

Figure 3 presents XRD powder patterns of $\text{BaFe}_{11.5}\text{D}_{0.5}\text{O}_{19}$ ($\text{D} = \text{Zr}^{4+}$, Gd^{3+} , Zn^{2+} , Ni^{2+}) BHF. The Full-Proof software is utilized in the XRD profile fitting process via the setup of the space group $P63/mmc$ (No. 194). The study facilitates the monitoring of changes in the crystalline structure of BHF relative to the doped elements. The ionic radii are systematically arranged from the narrowest to the widest. XRD analysis has demonstrated that all peaks align

precisely with the standard theoretical pattern associated with pure BHF, indexed as (ICCD 01-075-9113). The diffraction pattern for BHF doped phases exhibits eleven broad peaks at 30.4° , 32.3° , 34.2° , 37.2° , 40.4° , 42.6° , 55.2° , 56.6° , and 63.2° , corresponding to the indices (hkl): (110), (107), (114), (203), (205), (206), (217), (2011), and (220) [1]. The lack of secondary phases validates the single crystal phase of $\text{BaFe}_{11.5}\text{D}_{0.5}\text{O}_{19}$, suggesting that the doped ions of Zr^{4+} , Zn^{2+} and Gd^{3+} have successfully filled the crystallographic sites of Fe^{3+} ions.

The analyzed sample $\text{BaFe}_{11.5}\text{Ni}_{0.5}\text{O}_{19}$ reveals the presence of secondary phases and impurity peaks linked to $\alpha\text{-Fe}_2\text{O}_3$. The refinement includes two phases: $\text{BaFe}_{11.5}\text{Ni}_{0.5}\text{O}_{19}$ and $\alpha\text{-Fe}_2\text{O}_3$. The phase composition indicates that $\alpha\text{-Fe}_2\text{O}_3$ constitutes 26.87%, whereas $\text{BaFe}_{11.5}\text{Ni}_{0.5}\text{O}_{19}$ accounts for 73.13%. The detected secondary phases can affect magnetic properties by altering crystallographic orientation, introducing defects, or establishing interfacial magnetic interactions [1, 11, 37]. Nevertheless, in this instance, we are unable to clearly identify the impact due to several factors. The low concentration of $\alpha\text{-Fe}_2\text{O}_3$ impurities, in comparison to the predominant phase, indicates that $\alpha\text{-Fe}_2\text{O}_3$ (hematite) exhibits weak ferromagnetic or antiferromagnetic characteristics at room temperature [37].

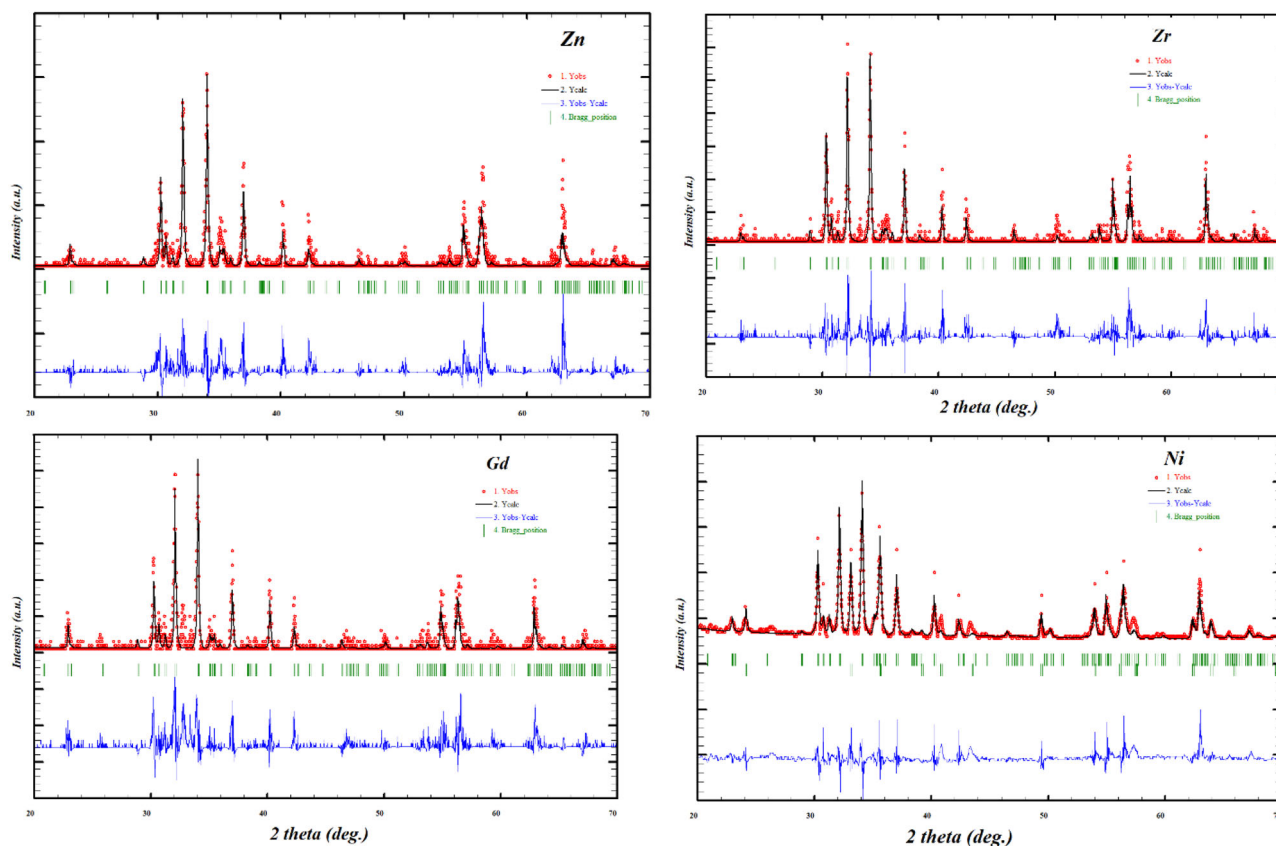


Fig. 3 The XRD patterns of $\text{BaFe}_{11.5}\text{D}_{0.5}\text{O}_{19}$ ($\text{D} = \text{Zr}$, Zn , Ni , Gd) compared with ICDD card. The vertical sticks at the bottom show the calculated position for the peaks from $\text{BaFe}_{11.5}\text{D}_{0.5}\text{O}_{19}$

Table 1 Lattice parameters (a , c), unit cell volume (V), molecular weight (M), X ray density (ρ_X), crystallite size (D) with both methods Scherrer and Williamson–Hall, ionic radii (IR) of Fe and the dopants, strain (ϵ), of the prepared samples

Sample	IR (Å)	a (Å)	c (Å)	c/a	V (Å ³)	M (g/mol)	ρ_X (g/cm ³)	D (nm) Sch.	D (nm) W-H	FWHM (114)	$\epsilon \cdot 10^{-4}$	Grain Size (nm)
BHF	<i>Tetra</i> 0.490 <i>Octa</i> 0.645	5.890	23.195	3.938	696.876	1111	5.296	29.840	42.626	0.29	14	94.510
Zr	<i>Tetra</i> 0.560	5.871	23.176	3.947	692.035	1245	5.973	44.060	38.139	0.19	−9	91.970
Zn	<i>Tetra</i> 0.680	5.882	23.154	3.936	693.773	1116	5.343	40.930	36.232	0.21	−12	64.940
Ni	<i>Octa</i> 0.690	5.899	23.249	3.941	700.700	1113	5.274	38.080	30.836	0.22	−14	59.610
Gd	<i>Octa</i> 0.938	5.894	23.270	3.947	700.129	1162	5.512	36.040	29.577	0.24	−19	56.810

Additionally, the uniform distribution of $\alpha\text{-Fe}_2\text{O}_3$ nanoparticles may result in a “dilute” magnetic system, where interfacial coupling effects are reduced, and the overall bulk properties remain largely unaffected.

The lattice parameter values (a , c) and the unit cell volume (V) are determined using the subsequent equations [19, 20]

$$\frac{1}{d^2} = \frac{4}{3} \left(\frac{h^2 + hk + k^2}{a^2} \right) + \frac{l^2}{c^2} \quad (1)$$

$$V = \sqrt{\frac{3}{4}} a^2 c \quad (2)$$

Where d is the distance between planes of atoms. The addition of cations with varying ionic radii into the BHF system changes slightly the lattice parameters (a, c), and consequently the volume of the cell as illustrated in Table 1.

This is attributed to the modification in the principle of occupation of the crystallographic spots by the doped elements, along with the alterations in both the charge and spin states of the $\text{Fe}^{3+}/\text{Fe}^{2+}$ iron cations [38].

Additionally, the c -axis, which is easily magnetized and perpendicular to the basal plane, exhibits a greater change compared to the lattice constant a , which experiences a slight change. The values of constant c undergo a notable alteration due to the anisotropic characteristics of hexagonal ferrites [38].

The ratio c/a as shown in the Table determines the degree of structural distortions. For the investigated samples the ideal c/a ratio being lower than 3.98 ratifies that all samples have an M-type HF's arrangement [15, 39].

This ratio is closely related to the magnetic properties of the prepared samples through structural and magneto crystalline anisotropy (K) effects as will be discussed later.

Furthermore, the crystallite size (D) of NPs is obtained using the following Scherrer Equation [40–42],

$$D = \frac{k\lambda}{\beta \cos \theta} \quad (3)$$

Where β is the width of the diffraction line observed at its full half intensity, k is called the shape factor, which usually has a value of about 0.9, and λ is the X-ray source wavelength used in XRD.

The shift, broadening and intensity of XRD peaks are all related to the change of ionic radii of Fe^{3+} (Tetra: 0.49 Å, Octa: 0.645 Å) with the dopants; Zr^{2+} (Tetra: 0.56 Å), Zn (Tetra: 0.68 Å), Ni^{2+} (Octa: 0.69 Å) and Gd^{3+} (Octa: 0.938 Å). These changes in succession lead to changes in lattice parameters, volume and crystallite size affecting also grain size which is obtained from FE-SEM shown in the table [43].

Another analysis to determine the crystallite size ($D_{\text{W-H}}$) through the Williamson–Hall (W-H) equation, allows for the determination of strain (ϵ) for each sample [44, 45]. A plot between $\beta \cos \theta$ and $4 \sin \theta$ known as the W–H plot provides information on ϵ [46].

The sign of the slope indicates the nature of the strain, a positive slope corresponds to tensile strain whereas a negative slope corresponds to compressive strain. The values of induced strain can be calculated using Eq. (4) and tabulated in Table 1,

$$\beta \cos \theta = \frac{k\lambda}{D} + 4\epsilon \sin \theta \quad (4)$$

The decrease in micro-strain can be explained by the stress field from grain boundaries causing deviations of atoms in the crystallites from their ideal positions. This effect is primarily concentrated in a region near the grain boundaries, which not only creates a local strain but also alters the lattice parameters. The local strain induced by the

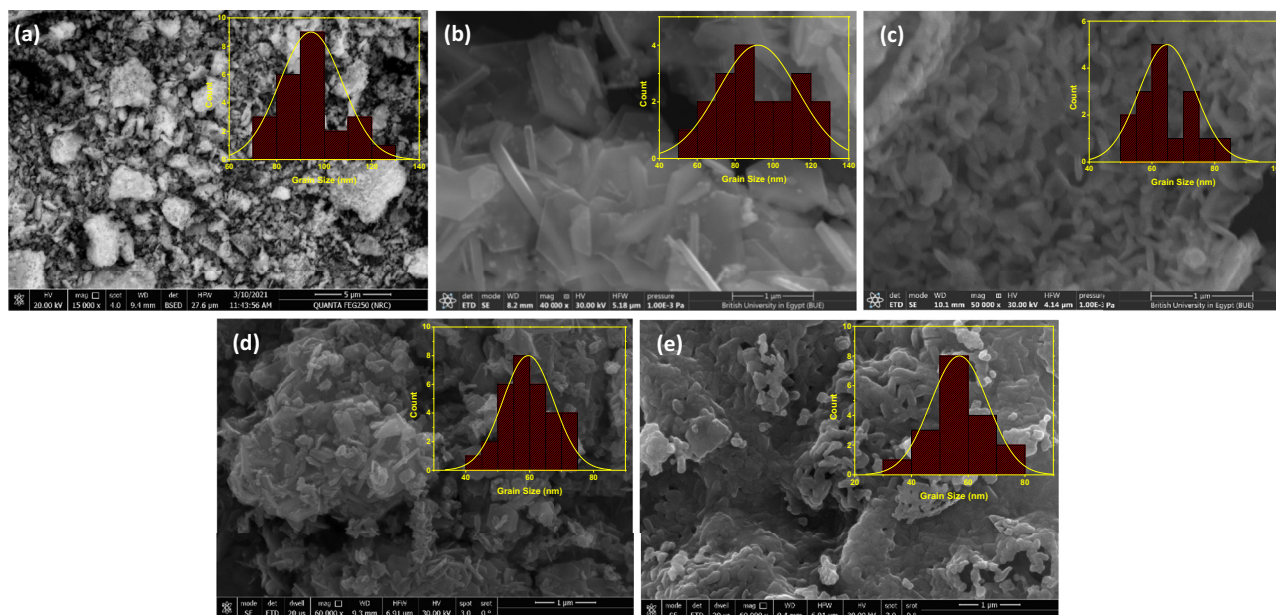


Fig. 4 a–e FE-SEM of: **a** $BaFe_{12}O_{19}$, **b** $BaFe_{11.5}Zr_{0.5}O_{19}$, **c** $BaFe_{11.5}Zn_{0.5}O_{19}$, **d** $BaFe_{11.5}Ni_{0.5}O_{19}$, **e** $BaFe_{11.5}Gd_{0.5}O_{19}$

substitution of Zr^{4+} , Zn^{2+} , Ni^{2+} , and Gd^{3+} may be responsible for the decrease in D_{W-H} .

The X ray density (ρ_x) mainly varies with the molecular mass (M) for each sample with respect to the molar mass of the dopants, $Zr^{4+} = 322.25$ amu, $Zn^{2+} = 65.38$ amu, $Ni^{2+} = 58.69$ amu and $Gd^{3+} = 157.25$ amu, by following relation [40, 47, 48],

$$\rho_x = \frac{ZM}{N_A V} \quad (5)$$

where $Z = 2$ is the appropriate number of molecules per unit cell and N_A is Avogadro's number. All the mentioned data are tabulated in Table 1, which closely matches the values reported in the literature [39, 47].

3.1.2 FE-SEM analysis

The magneto-plumbite arrangement is clearly seen in the flat hexagonal areas of the particles, as illustrated in the corresponding enlargement images in Fig. 4a–e. FESEM images indicate that the specimens consisted of aggregated grains forming clusters of various sizes and shapes. The distribution of particles is uniform but their sizes vary throughout the sample [49]. The existence of the well-defined hexagonal grains indicates a notable level of crystallinity and structural uniformity throughout the crystal lattice. The microphotography illustrates the dense arrangement of the particles and their uniform distribution, indicating that BHF grains exhibited a platelet-like morphological shape characterized by a planar nature and hexagonal-shape [21, 50]. The grain size distribution was

analyzed using ImageJ software, and tabulated in Table 1. The calculated data is consistent with the trend of crystallite size values calculated from XRD.

Nanomaterials are observed to slightly agglomerate in hexa-shapes for Zn^{2+} and Gd^{3+} than in Zr^{4+} and Ni^{2+} substituted samples, showing poly-disperse arrangements. This can be explained by the change in ionic radii for each element at their preferred occupation sites. It is known from the survey that Zr^{4+} and Zn^{2+} prefer the A (Tetrahedral) sites, unlike Ni and Gd which prefer the B (Octahedral) sites. This will be confirmed by Raman spectroscopy analysis in Fig. 5 [51, 52].

3.1.3 Raman spectroscopy analysis (RSA)

RSA can be used to determine the microstructure of materials and the change in vibrational frequency for chemical bonds [53]. The RSA of the parent and substituted BHF has been determined at 300 K within the range of 200–800 cm^{-1} as seen in Fig. 5a–d. To identify the positions of the vibration modes, the RS is fitted with mathematical functions (Lorentzian functions). The observed peaks represent distinct vibrational modes as proposed by group theory, indicating the existence of 42 Raman-active vibrational modes ($11A_{1g} + 14E_{1g} + 17E_{2g}$) within the M-type HF's structure [51]. The peaks at 407, 506, 600, 675, and 740 cm^{-1} of A_{1g} symmetry correspond to the $12k$, $12k + 2a$ (mixed band), $4f_2$, $2b$, and $4f_1$ sites, respectively. The peak at 320 cm^{-1} of E_{2g} symmetry is linked to the $12k$ site, and the $2b$ site exhibits significant oscillation; any alteration in this site effectively disrupts the crystal symmetry owing to its proximity to the Ba site [2, 51].

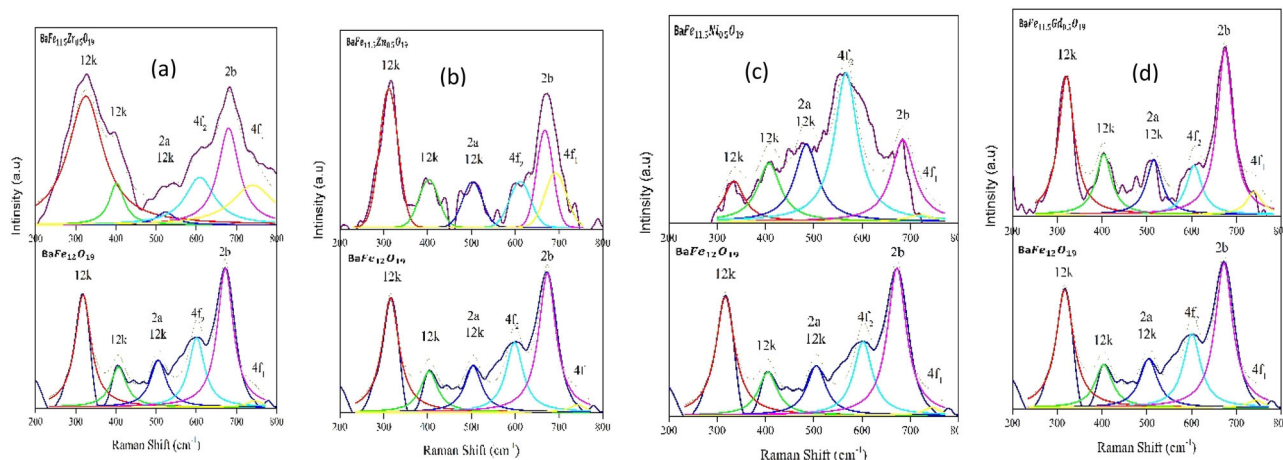


Fig. 5 a–d RSA of: **a** $\text{BaFe}_{11.5}\text{Zr}_{0.5}\text{O}_{19}$, **b** $\text{BaFe}_{11.5}\text{Zn}_{0.5}\text{O}_{19}$, **c** $\text{BaFe}_{11.5}\text{Ni}_{0.5}\text{O}_{19}$, **d** $\text{BaFe}_{11.5}\text{Gd}_{0.5}\text{O}_{19}$

It is clear from the figure that, the vibration bands (VB) in the substituted $\text{BaFe}_{11.5}\text{D}_{0.5}\text{O}_{19}$, where $\text{D} = \text{Zr}^{4+}$, Zn^{2+} , Ni^{2+} and Gd^{3+} are shifted compared to pure $\text{BaFe}_{12}\text{O}_{19}$. Accordingly, the vibration energy was changed, confirming that the dopants are incorporated into the BHF lattice. The occupation of D cations alongside the Fe sites can significantly influence the bonding strength between the surrounded oxygen atoms and the adjacent FeO_6 octahedron. From the survey, the Zr^{4+} and Zn^{2+} ions preferred the tetrahedral site corresponding to the $4f_1$ spin down site while Ni^{2+} and Gd^{3+} ions preferred the octahedral sites corresponding to the $12k$, $2a$ spin up and $4f_2$ spin down sites, depending on the electronic configuration of each element [29].

For Zr^{4+} and Zn^{2+} ions, the $4f_1$ peak shifted to a small Raman shift relative to the parent confirmed by the survey data. There is a slight shift at the $12k$ peaks indicating that some of the cations may occupy the octahedral site. On the other hand, Ni^{2+} and Gd^{3+} ions show a shift at the octahedral sites, Ni^{2+} shows shifting at spin up and spin down octahedral ($12k$, $2a$, $4f_2$) sites. Additionally, the intensity of its peaks decreases and becomes broader suggesting increasing distortion of the $\text{BaFe}_{11.5}\text{Ni}_{0.5}\text{O}_{19}$ [51]. Gd^{3+} mainly shows a shift at the spin down $4f_2$ site and a slight shift at the spin down $4f_1$ site, which may be the reason for its small magnetic saturation despite having the largest magnetic moment. Ultimately, the variation in the radius of ions among Fe^{3+} , Zr^{4+} , Zn^{2+} , Ni^{2+} , and Gd^{3+} ions in B coordination leads to localized deformation and a shifting of vibrational bands within the deformed polyhedron [29].

3.1.4 XPS spectroscopy

The XPS innovation provides insights into the chemical state and composition of the substances present in the nanomaterials. The analysis of the binding energy (BE) reveals that both the undoped and doped BHFs exist as

single-phase materials, free from any further contamination phases [54]. The survey scan spectra in Fig. 6 exhibit peaks corresponding to $\text{Ba } 3d$, $\text{Fe } 2p$, $\text{Zr } 3d$, $\text{Zn } 2p$, $\text{Ni } 2p$, $\text{Gd } 4d$ and $\text{O } 1s$ in the material. The $\text{C } 1s$ peak at 284.5 eV is caused by contaminating carbon [54].

As shown in Fig. 7, the BE values for Ba^{2+} exhibit a spin–orbit doublet structure, corresponding to the $3d_{5/2}$ and $3d_{3/2}$ states of Ba^{2+} at 779.65 and 794.79 eV, respectively, confirming the presence of Ba^{2+} [54]. In the case of pure BHF, the Ba peak of the $3d_{5/2}$ core level is fitted by a single profile centered at 779.65 eV. In the doped samples the peaks of the $3d_{5/2}$ and $3d_{3/2}$ states are broader and deconvoluted into two components centered at 779.22 eV, 780.25 eV and 794.23 eV, 795.21 eV, respectively. The components with binding energies of 780.25 eV and 795.21 eV correspond to Ba^{2+} ions, while the other components originate from the defects formed in the crystal lattice upon doping. These defects can induce drastic changes in Ba–O bonds resulting in a new component centered at 779.22 eV and 794.23 eV.

The refined XPS spectra of $\text{Zr } 3d$ within $\text{BaFe}_{11.5}\text{Zr}_{0.5}\text{O}_{19}$ HF are presented in Fig. 8a. The $\text{Zr } 3d_{5/2}$ and $\text{Zr } 3d_{3/2}$ peaks for Zr ions are detected at a binding energy of 181.46 eV and 183.86 eV, respectively. This observation indicates a 4+ valence state for the Zr cation [55].

On the other hand, Fig. 8b shows that $\text{Zn } 2p_{3/2}$ and $\text{Zn } 2p_{1/2}$ are at BE 1021.06 eV and 1044.15 eV, respectively [47]. Finally, Fig. 8c, d for Ni^{2+} and Gd^{3+} ions show the $\text{Ni } 2p_{3/2}$ and $\text{Ni } 2p_{1/2}$ peaks to be within 854.53 eV and 872.17 eV and the peaks of $\text{Gd } 4d$ appear in the range of 138.85 eV to 154.35 eV [33, 56].

Furthermore, Fig. 9 illustrates the peak of O 1s for BHFs. The peak that occurs at a binding energy of 528.25 eV relates to oxygen within the lattice, whereas the peak at 530.41 eV is linked to the existence of non-lattice oxygen [57]. Between 526 and 535 eV, multiple

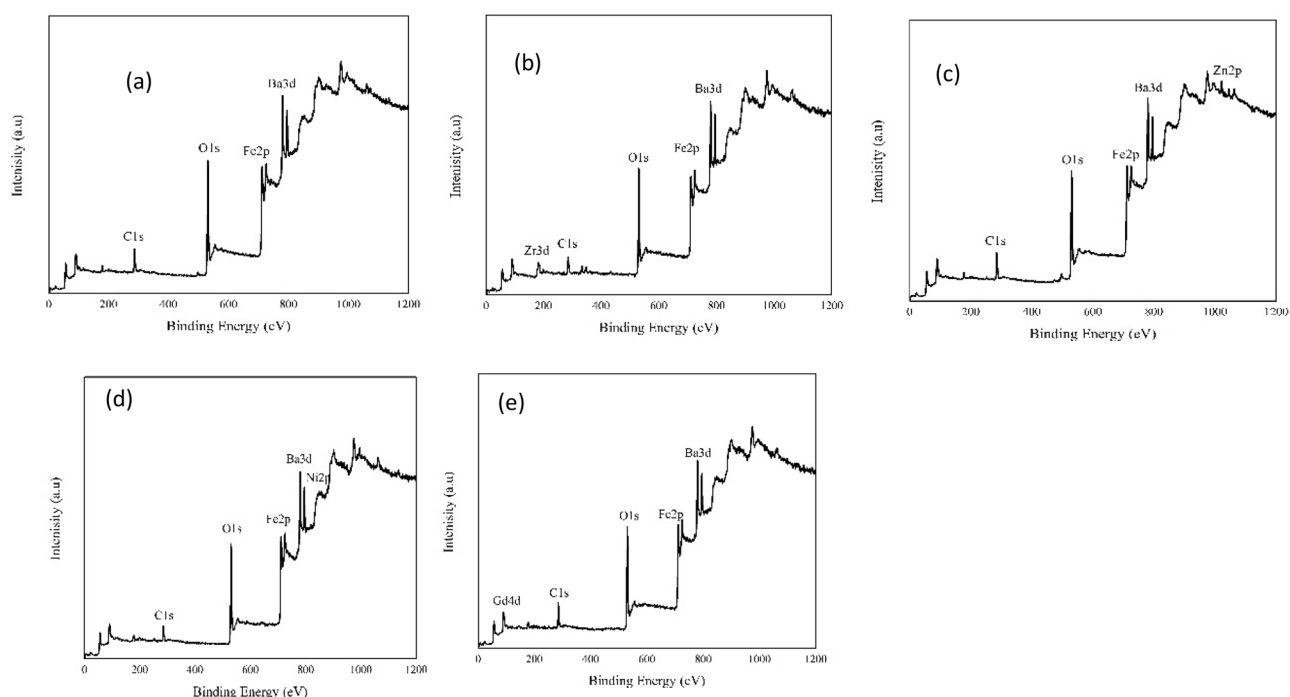


Fig. 6 a–e XPS Survey graphs: **a** $BaFe_{12}O_{19}$, **b** $BaFe_{11.5}Zr_{0.5}O_{19}$, **c** $BaFe_{11.5}Zn_{0.5}O_{19}$, **d** $BaFe_{11.5}Ni_{0.5}O_{19}$, **e** $BaFe_{11.5}Gd_{0.5}O_{19}$

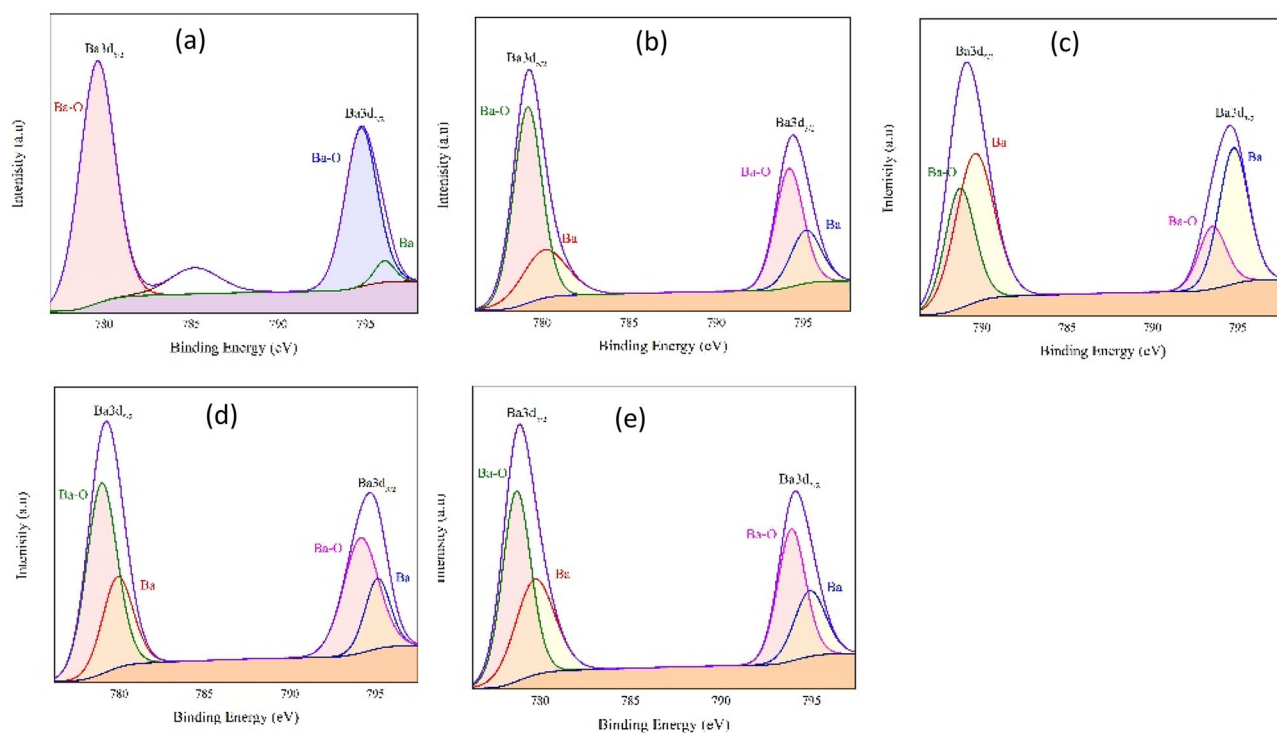


Fig. 7 a–e XPS of Ba graphs: **a** $BaFe_{12}O_{19}$, **b** $BaFe_{11.5}Zr_{0.5}O_{19}$, **c** $BaFe_{11.5}Zn_{0.5}O_{19}$, **d** $BaFe_{11.5}Ni_{0.5}O_{19}$, **e** $BaFe_{11.5}Gd_{0.5}O_{19}$

signals are observed for oxygen 1s electrons. The oxygen signal at 529.08 eV is associated with ferrite, while the signal at 531.38 eV indicates the presence of oxygen defects [58].

These defects may be influenced by heating conditions and lattice distortion caused by dopants. The existence of oxygen defects can potentially increase the number of oxygen vacancies, thereby affecting magnetic properties

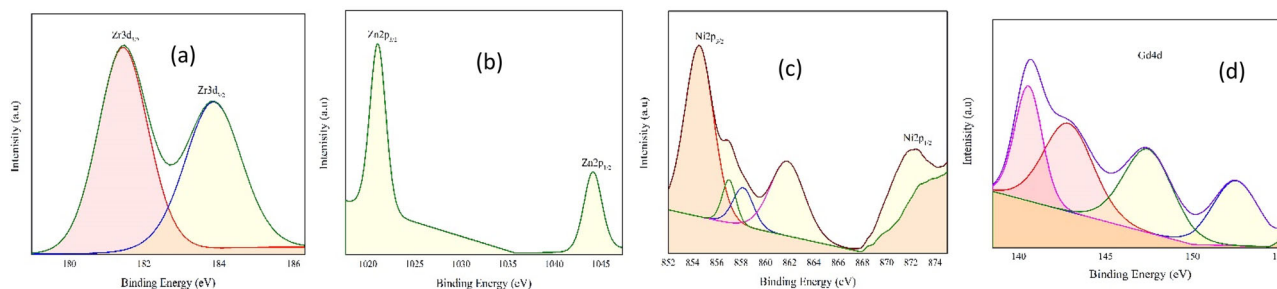


Fig. 8 a–d XPS graphs: **a** Zr in $BaFe_{11.5}Zr_{0.5}O_{19}$, **b** Zn in $BaFe_{11.5}Zn_{0.5}O_{19}$, **c** Ni in $BaFe_{11.5}Ni_{0.5}O_{19}$, **d** Gd in $BaFe_{11.5}Gd_{0.5}O_{19}$

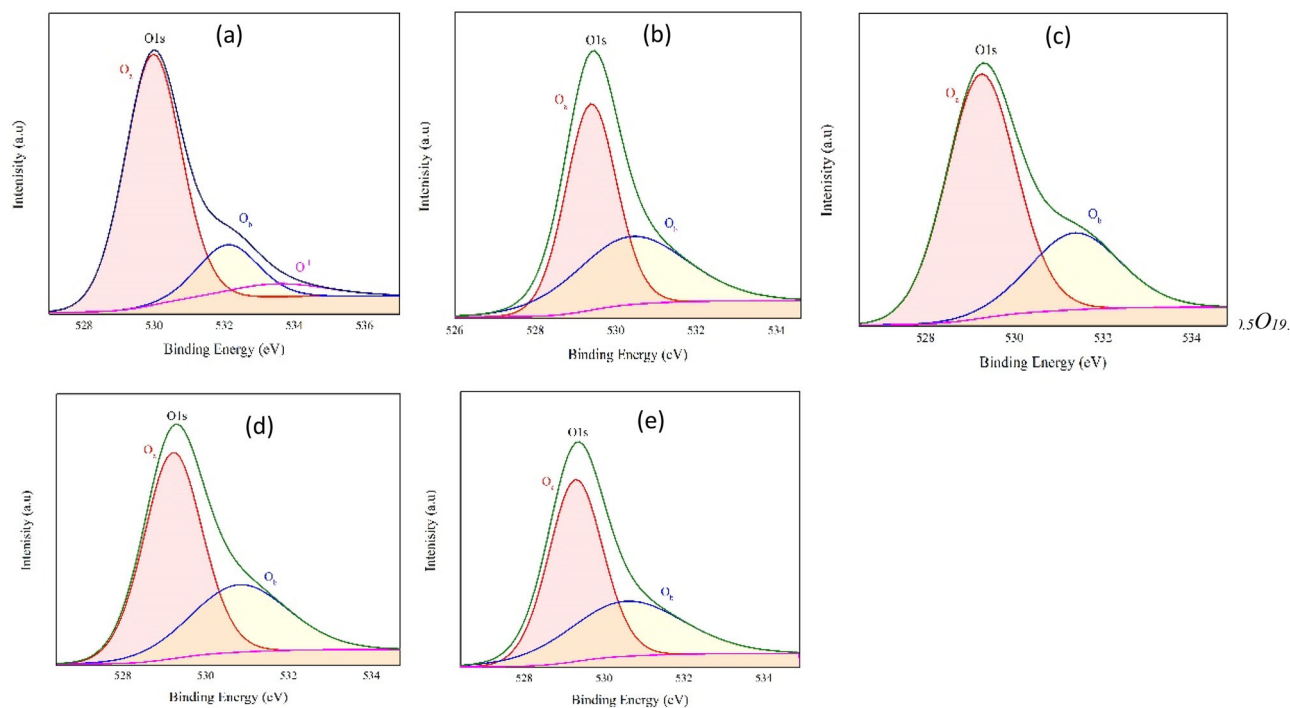


Fig. 9 a–e XPS of Oxygen graphs: **a** $BaFe_{12}O_{19}$, **b** $BaFe_{11.5}Zr_{0.5}O_{19}$, **c** $BaFe_{11.5}Zn_{0.5}O_{19}$, **d** $BaFe_{11.5}Ni_{0.5}O_{19}$, **e** $BaFe_{11.5}Gd_{0.5}O_{19}$

[59]. This information is presented in Table 2, which displays the atomic percentage of O_b , representing the percentage of oxygen vacancies in each sample.

Figure 10 illustrates the two primary peaks at approximately 710 and 724 eV, corresponding to Fe $2p_{3/2}$ and Fe $2p_{1/2}$ across the prepared samples, respectively. The peaks can be distinguished into multiple peaks at energies of 710, 712, 715, 718, 723, 726, 730 and 733 eV. The peaks observed at 710 and 723 eV indicate Fe^{2+} ions, while those at around 712 and 726 eV are linked to Fe^{3+} ions. The remaining peaks are classified as satellite peaks [58].

The results indicate the presence of Fe^{2+} ions in BHF. The existence of Fe^{2+} ions suggests that charge exchange occurs among Fe^{2+}/Fe^{3+} and the dopant's ions. This alteration in valence state facilitates the incorporation of the ions into the lattice [58]. It can be concluded that in all established crystals, significant charge balancing occurs

through the reduction of Fe^{3+} to Fe^{2+} which influences the magnetic behavior of the samples.

3.2 Magnetic measurements

3.2.1 Hysteresis loop

The hysteresis loops depicted in Fig. 11a illustrate the magnetic behavior of pure BHF with $BaFe_{11.5}D_{0.5}O_{19}$ ($D = Zr, Zn, Ni, Gd$) HF. Both the undoped and doped samples exhibit hard ferromagnetic characteristics at room temperature. The changes in magnetic properties are mainly attributed to the Fe ions occupying various crystallographic positions and their exchange interactions [57].

The investigation revealed that the Fe^{3+} ions within the $BaFe_{12}O_{19}$ phase are located at $12k$, $2a$, and $2b$ spin up positions, as well as $4f_1$ and $4f_2$ spin-down positions. Due to

the conflicting magnetic moments of Fe^{3+} ions at spin-up and spin-down locations, the overall magnetic moment is changed [60]. The theoretically estimated total magnetic moment per unit formula of BHF ($n_{B,theo}$) is obtained via Eq. (6), in which ($\uparrow$) and ($\downarrow$) represent the magnetic moments of sublattices with spin-up and spin-down, respectively. For high-spin Fe^{3+} , and Fe^{2+} the magnetic moments are approximately $5 \mu_B$, and $4 \mu_B$, respectively. While for Zn^{2+} , Zr^{4+} , Ni^{2+} , and Gd^{3+} , the magnetic moments are approximately, 0.0, 0.0, $2.8 \mu_B$, and $7.93 \mu_B$, respectively [2],

$$n_{B,theo} = (2a)^\uparrow + (2b)^\uparrow + (12k)^\uparrow + (4f_1)^\downarrow + (4f_2)^\downarrow \quad (6)$$

Table 2 The ratio of atomic % of Fe^{3+} to atomic % of Fe^{2+} and atomic % of Oxygen vacancies O_b for BHF and $BaFe_{11.5}D_{0.5}O_{19}$ ($D = Zr, Zn, Ni, Gd$)

Sample	Fe^{3+}/Fe^{2+}	$O_b\%$
BHF	1.928	17.260
Zr	1.974	41.930
Zn	1.560	29.000
Ni	1.449	38.830
Gd	0.953	35.260

The formula for the experimental magnetic moment ($n_{B,exp}$) is also calculated with Eq. (7), and its results are presented in Table 3 [61],

$$n_{B,exp} = \frac{\text{Molecular weight}(M_W) \times \text{Saturation magnetization}(M_s)}{5585} \quad (7)$$

Based on the previous discussion it can be indicated that the magnetic moments (n_B) are predominantly contributed by Fe atoms, which are associated with half- d band filling. It has been determined that the introduction of Zr , Zn , Ni , Gd , and Zn as substitutes can result in either a reduction or an enhancement in the total magnetization of the system being examined compared to the pure BHF, contingent upon the particular crystallographic site occupied by the doped ions.

In the present study, all total theoretical magnetization values are higher than the experimental value. This difference, may be due to the random incorporation of Zr^{4+} , Zn^{2+} , Ni^{2+} and Gd^{3+} ions in possible sites, as well as the presence of different types of structural defects [62].

The remanent magnetization (M_r), coercivity (H_c), saturation magnetization (M_s), magneto crystalline anisotropy constant (K) and squareness ratio (SR) of the samples were obtained from magnetic hysteresis loops and tabulated

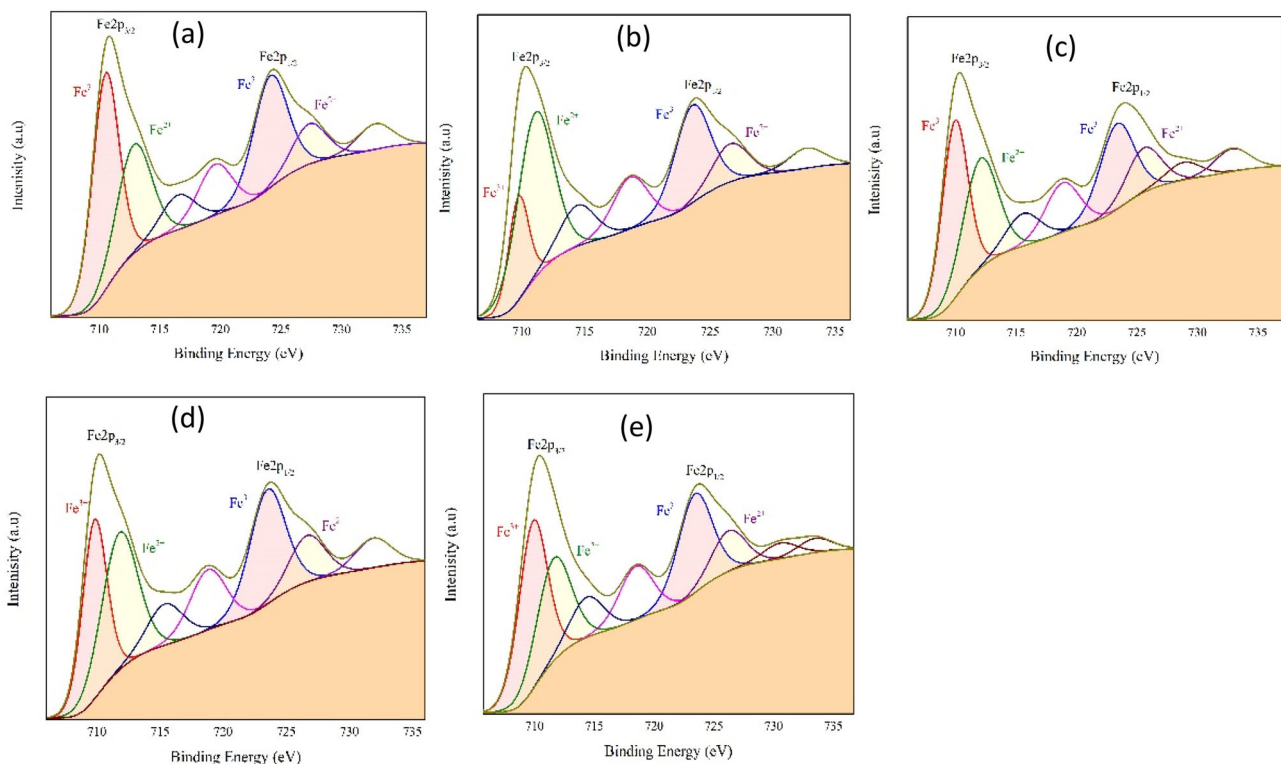


Fig. 10 a–e XPS of Fe graphs: **a** $BaFe_{12}O_{19}$, **b** $BaFe_{11.5}Zr_{0.5}O_{19}$, **c** $BaFe_{11.5}Zn_{0.5}O_{19}$, **d** $BaFe_{11.5}Ni_{0.5}O_{19}$, **e** $BaFe_{11.5}Gd_{0.5}O_{19}$

Fig. 11 **a** VSM hysteresis loops of the samples. **b** Digram shows the distortion of the sites inside the lattice

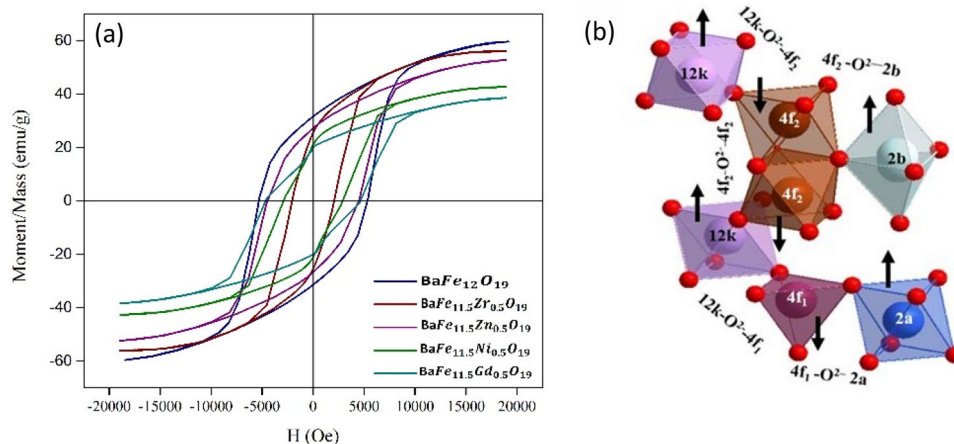


Table 3 Saturation magnetization (M_s) experimentally and LAS, remanent magnetization (M_r), coercivity (H_c), squareness ratio (SR), experimental magnetic moment (n_{exp}), SFD and microwave frequencies of the prepared samples compared to previous work

Sample	M_s (emu g ⁻¹)	M_s (emu g ⁻¹) LAS	M_r (emu.g ⁻¹)	H_c (Oe)	$K_1 \cdot 10^5$ (erg/cm ³)	SR	n_{exp}	SFD	ω_m (GHz)
BHF the present study	59.636	61.152	31.556	5318	8.190	0.529	11.867	0.603	13.171
Zr the present study	56.077	57.226	25.525	2061	6.059	0.455	12.497	2.305	12.638
Zn the present study	52.536	54.993	27.166	4474	7.971	0.517	10.499	1.131	11.741
Ni the present study	42.68	43.191	21.061	2909	4.663	0.493	8.504	2.440	9.538
Gd the present study	38.615	38.753	19.833	4639	4.560	0.513	8.035	1.875	8.558
Ba _{0.5} Gd _{0.5} Fe ₁₂ O ₁₉ [33]	29.480	—	17.770	1919	5.432	0.600	—	—	12.400
BaFe ₁₁ Al ₁ O ₁₉ [78]	21.732	—	12.685	4847	—	0.583	4.212	—	—
Ca(ZrCo) _{0.8} Fe _{10.4} O ₁₉ [64]	30.070	—	12.220	990	—	0.406	5.63	—	—

in Table 3. The substitution of non-magnetic ions Zn^{2+} and Zr^{4+} in $BaFe_{11.5}D_{0.5}O_{19}$ is anticipated to occupy most of the available spin-down sites $4f_1$ [27, 63–65]. Consequently, it reduces the number of Fe^{3+} ions with a spin down orientation, leading to an increase in the magnetic moment density (M_s) compared to other dopants as demonstrated in the Table. The nonmagnetic dopants, such as Zn^{2+} and Zr^{4+} with no magnetic moment, may also decrease the super-exchange interaction within tetrahedral and octahedral sites ($4f_1$ – $12a$ and $4f_1$ – $12k$). This behavior was previously documented in other diamagnetic substituted ferrites [66, 67]. Based on the fluctuations in M_s value and Raman spectroscopy data, it can be inferred that Zr^{4+} and Zn^{2+} ions substitute Fe^{3+} ($5\mu_B$) ions in the aligned $4f_1/12k$ sites. While Ni^{2+} ($2.83\mu_B$) ions occupy the anti-parallel octahedral $12k$ site, partially compensating for the loss of Fe^{3+} from this site.

The sample substituted with Gd shows a kink behavior, which occurs due to the varying magnetic responses exhibited by the hard and soft phases when subjected to an external magnetic field [68]. Additionally, the replacement of Fe^{3+} ions with Gd^{3+} ions leads to decreased magnetization values, despite Gd having a higher magnetic moment value ($7.94\mu_B$) compared to Fe ($5\mu_B$). The positioning of Gd at spin up ($2a$, $12k$) with magnetic moment along c positive (as shown in Fig. 11b rather than spin down ($4f_2$)) can contribute

to the reduction in the total magnetic moment in BHF [69]. Finally, there is an overall reduction in magnetization for the $[Fe-2a \uparrow][Gd-2a \downarrow]$ and $[Fe-12k \uparrow][Gd-12k \downarrow]$ configurations. The same behavior is reported for Tb^{3+} ions ($n_B=9.5\mu_B$) when doped into $Ba_{0.8}In_{0.2}Fe_{12-x}Tb_xO_{19}$ [70]. Hence, these results demonstrate that the magnetization of doped ferrite cannot be elucidated solely based on the magnetic moment of the doped ions.

The squareness ratio ($SR = M_r/M_s$) of the doped BHFs is approximately 0.5, indicating the presence of magneto-static interaction. A higher SR is preferred for permanent magnets because it limits demagnetization and the dynamics of domain walls facilitated by coherent spin rotation, thereby increasing the coercivity [57]. The coercivity field (H_c) of each sample is calculated based on the (M-H) loops of all synthesized HFNPs shown in Fig. 11a. It is well established that the coercivity (H_c) of substituted barium hexaferrites (BHFs) is affected by factors such as shape anisotropy, magnetocrystalline anisotropy, and grain size, particularly in the case of noninteracting single-domain nanoparticles [24, 33, 71]. Furthermore, various other factors, including particle sizes and the existence of vacancies, also play a significant role. These factors primarily account for the observed coercivity value of ≈ 5318 G in the parent $BaFe_{12}O_{19}$ samples.

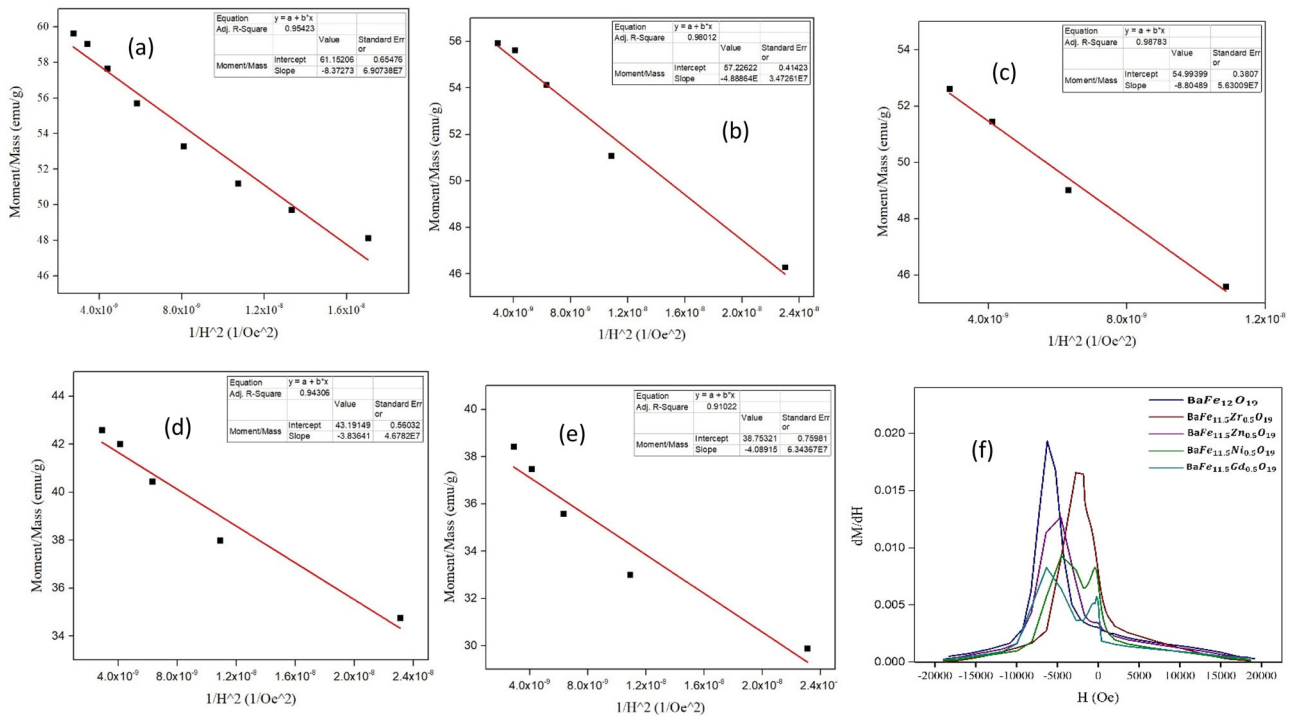


Fig. 12 a–f The Fitting Plots of: **a** $BaFe_{12}O_{19}$, **b** $BaFe_{11.5}Zr_{0.5}O_{19}$, **c** $BaFe_{11.5}Zn_{0.5}O_{19}$, **d** $BaFe_{11.5}Ni_{0.5}O_{19}$, **e** $BaFe_{11.5}Gd_{0.5}O_{19}$, **f** Switching Field Distribution plot of the samples

The lowest H_c values are achieved for Zr^{4+} and Ni^{2+} doped BHF. This reduction can be clarified by the changes in magnetocrystalline anisotropy (K) of the samples. It has been previously established that a single Fe^{3+} ion on $2b$ and $4f_2$ sites is the primary cause of uniaxial magneto-crystalline anisotropy of HFs [66].

Conversely, the highest coercivity for doped samples is achieved with $BaFe_{11.5}Gd_{0.5}O_{19}$. However, the ionic radius of Gd^{3+} (≈ 0.938 Å) is considerably larger than that of Fe^{3+} (≈ 0.645 Å). This size mismatch introduces lattice distortions, which in turn increases local strain. Such strain alters the crystal field environment around neighboring Fe^{3+} ions, thereby enhancing the overall magnetic anisotropy as shown in Table 3. [62, 72, 73]. Moreover, this lattice strain may induce defects or stress fields that serve as pinning sites for domain walls, contributing to an increase in coercivity.

The relationship between coercivity and grain size can be described through the statements “coercivity increases with grain size” and “coercivity decreases with grain size,” both of which can be valid under certain conditions. While these two statements may seem contradictory, they can coexist as accurate under specific conditions. In the present study, the magnetization processes occurring in a multi-domain sample lead to a reduction in both grain size and coercivity. However, this trend does not hold true for all samples examined, as variations in the types of cations

encompassing both magnetic and non-magnetic cations, as well as differences in ionic radii and orbital configurations such as $3d$ and $4f$ contribute to differing behaviors.

3.2.2 Law of approach to saturation (LAS)

The saturation magnetization (M_s) is determined from Fig. 12 using the “Law of Approach to Saturation (LAS)” [21]. LAS is utilized to examine the magnetic data in the saturation region detailing the relationship between magnetization and the applied magnetic field $H \gg H_c$ [21],

$$M = M_s \left(1 - \frac{a}{H} - \frac{b}{H^2} \right) + \chi H \quad (8)$$

where a is considered as a constant that depends on material properties, H is an applied field, b is the anisotropy parameter, and χH represents the high-field differential susceptibility associated with the domains' spontaneous magnetization, which is relevant to the high-temperature examination. Thus, it is ignored for hysteresis loops at room temperature. Additionally, a/H does not yield meaningful values. Consequently, Eq. (8) is modified as [21],

$$M = M_s \left(1 - \frac{b}{H^2} \right) \quad (9)$$

The experimental M versus $1/H^2$ plot for the BHF and doped samples is illustrated in Fig. 12. Each sample produces a linear representation, suggesting that both the a/H and χH terms exert minimal influence. The slopes of the straight lines are used to determine the anisotropy parameter, while the intercept determined the Ms. The magnetocrystalline anisotropy constant (K), can be determined using the following equation [68, 74],

$$b = \frac{8 K_1^2}{105 M_s^2} \quad (10)$$

The data obtained are presented in Table 3.

In M-type hexaferrites, lower c/a ratios correspond to their specific structure, influencing how ions occupy lattice sites, which affects the alignment of magnetic moments [71]. Substitutions that alter the c/a ratio can change the balance between spin-up and spin-down sites, thus affecting magnetic parameters. A higher c/a ratio enhances uniaxial anisotropy, favoring high coercivity (H_c), Gd^{3+} and Ni^{2+} substituted HFs with c/a ratios of approximately 3.941, and 3.947, respectively, demonstrate strengthened uniaxial magnetocrystalline anisotropy, leading to increased coercivity (H_c). Gd^{3+} substituted $BaFe_{12}O_{19}$ with a c/a ratio of around 3.947 exhibits H_c values suitable for longitudinal recording media.

3.2.3 Switching field distribution (SFD)

The $BaFe_{12}O_{19}$ and $BaFe_{11.5}D_{0.5}O_{19}$ ($D = Zr, Zn, Ni, Gd$) samples, exhibit a uniform magnetic behavior as a single phase, displaying smooth hysteresis loops. This finding can be verified through the analysis of the SFD, as illustrated by plotting the dM/dH vs H curve in Fig. 12f. Magnetic susceptibility $\chi = dM/dH$ is employed to calculate the magnetic interaction present in different materials. The value of χ is linked to the switching or inversion field distribution (SFD).

The peak in dM/dH aligns with H_c in systems featuring a solitary magnetic phase and a unimodal SFD, it is determined via the subsequent equation, serving as another crucial magnetic property [56].

$$SFD = \frac{\Delta H}{H_c} \quad (11)$$

In this context, ΔH represents the width at half the maximum peak of the, while dM/dH is derived from differentiating the hysteresis loop. The SFD's values are tabulated in Table 3.

If the SFD is smaller, the width at half the maximum peak of the dM/dH curve will be smaller and the squareness of the hysteresis loop will be better [56]. This could be insured by the value of the SR in Table 3. Among the samples, $BaFe_{11.5}Zn_{0.5}O_{19}$ exhibits the smallest SFD and the

highest SR, indicating superior performance in this aspect. Consequently one can recommend this sample for recording media applications [2].

The increase in the dM/dH peak indicates that the sample with a larger crystallite size and a well-crystallized structure has a magnetically stable state as shown in Fig. 12. $BaFe_{11.5}Zr_{0.5}O_{19}$ with the largest crystallite size exhibits the largest dM/dH peak indicating the most stable magnetic state [56]. The presence of a single peak indicates a single magnetic phase. The second peak observed in BHF doped with Ni and Gd is due to the presence of impurities and secondary phases as detected in the XRD data.

3.3 Microwave high-frequency applications

Hexaferrites exhibit properties that make them highly effective in various applications. The high magnetic anisotropy, high resistivity, low eddy current losses at high frequencies, making the hexaferrite efficient in X-band applications [75]. There is an increasing need for hexaferrite materials for high-frequency applications, such as telecommunications and radar systems, as advancements in microwave technology require higher frequencies and bandwidths that can reach up to 100 GHz. BHF, which are nonconductive oxides, allow for the complete penetration of electromagnetic fields [75]. At these high frequencies, domain walls cannot follow the field variation resulting in microwave power absorption through spin dynamics. This dynamic behavior is conventionally described by the Landau-Lifshitz equation of motion, which can be represented in its undamped form by the following equation [75]

$$dM/dt = \gamma M \times Hi \quad (12)$$

where M denotes the magnetization, γ represents the gyromagnetic ratio (the ratio of mechanical to magnetic moment, defined as $\gamma = g \mu_B/\hbar$, with μ_B being the Bohr magneton and g referred to as the Landé splitting factor, which influences the rate at which energy levels split). The Landé g -factor is approximately $g = g_S \approx 2$, as indicated by the Landé equation, with γ equating to 2.8 MHz/G [76].

Certain applications of doped BHF rely on the concept that the rotation of spins is affected by the alignment of an external H , which facilitates the modulation of interactions with microwave fields. When the H is aligned in a specific direction, the doped BHF permits the transmission of microwave frequency (MWF); however, when the field is reversed, it demonstrates significant absorption of those signals. This principle satisfies the operation of non-reciprocal devices, such as circulators and antennas [76, 77].

There has been an increasing interest in the phenomenon of nonresonant microwave power absorption at low H , commonly known as low-field microwave absorption

(LFA). This effect is notably affected by the anisotropy field of the ferrimagnetic materials. To evaluate the appropriateness of $BaFe_{11.5}D_{0.5}O_{19}$ for high-frequency microwave applications, we computed the MWF value, an essential parameter for devices that employ BHF, using the following equation [75]

$$\omega_m = 8\pi^2 M_s \gamma \quad (13)$$

where γ represents the gyromagnetic ratio (the ratio of mechanical to magnetic moment) as previously described. Doping with both magnetic and nonmagnetic cations into BHF results in a variation of the resonance frequency, in accordance with the principles of ferrimagnetic resonance theory. However, structural modifications from ion substitution (Zr^{4+} , Gd^{3+} , Ni^{2+} , Zn^{2+}) alter lattice parameters and cation distribution, which directly impact magnetic anisotropy and resonance frequencies. Additionally, the substitution-induced magnetic changes, such as reduced coercivity or adjusted saturation magnetization, optimizes materials for high-frequency applications by minimizing energy losses and improving electromagnetic response. The microwave frequencies utilized for the samples are shown in Table 3.

The analysis indicates that all samples operate at frequencies between 8.5 and 13 GHz in the X band frequency range which is beneficial for the development of nano devices operating in super high frequency bands enabling the transmission and absorption of radio waves in electronic devices such as radar absorption and telecommunications. It has been observed that this range of microwave radiation affects microbial cultures. Consequently, it is strongly recommended to use the studied samples for applications in microwave super high frequency to effectively eliminate different bacteria [75].

4 Conclusion

The XRD analysis verifies that the samples prepared using the citrate auto-combustion method exhibit a perfect hexagonal structure, as indicated by the calculated c/a ratio. The isovalent substitution provides a lower crystallite size than the heterovalent substitution. Raman spectroscopy indicates a shift at the spin-down $4f_2$ site and a minor shift at the spin-down $4f_1$ site of $BaFe_{11.5}Gd_{0.5}O_{19}$, which accounts for its lowest magnetic saturation. The prepared samples exhibit high squareness ratio values, which are advantageous for permanent magnets. The highest saturation magnetization is achieved with $BaFe_{11.5}Zr_{0.5}O_{19}$, whereas $BaFe_{11.5}Zn_{0.5}O_{19}$ and $BaFe_{11.5}Gd_{0.5}O_{19}$ exhibit the greatest coercivity, rendering them suitable candidates for various magnetic recording

applications. The analysis indicates that the prepared samples operate at frequencies between 8.5 and 13 GHz in the X band frequency range which is beneficial for the development of nano devices operating in super high frequency bands.

Data availability

Data will be available upon request.

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Author contributions Y Yasser contributed to the preparation of the material, the gathering and analysis of data, formal analysis, inquiry, methodology, validity and visualization, reviewing, and editing. EE Ateia contributed with conceptualization, validation, data gathering and analysis, writing and preparing the original draft, supervision, visualization, reviewing, and editing. AS Shafaay contributed with material preparation, data curation, analysis, research, methodology, formal analysis, supervision, reviewing, and editing.

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Compliance with ethical standards

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